## TORnOS




## Advantages for you

- Boost your responsiveness
- Reduce your setup time
- Ensure consistency of production
- Outstanding finish and precision
- Reduce tool wear



## Technical specifications

| TECHNICAL SPECIFICATIONS |  | MultiSwiss 6x16 | MultiSwiss 8x26 | MultiSwiss 6x32 |
| :---: | :---: | :---: | :---: | :---: |
| Bar passage | mm | 4-16 | 8-26 | 8-32 |
| Max. part length | mm | 40 | 65 | 65 |
| Max. remnant length | mm | 70 | 118 | 120 |
| Max. main spindle speed | 「Pm | 8000 | 8000 | 6000 |
| Main spindle power | kW | 5.60 | 11.00 | 11.00 |
| Main spindle torque | Nm | 8 | 17.30 | 20.00 |
| Max. counter spindle speed | rpm | 8000 | 8000 | 8000 |
| Counter spindle motor power | kW | 5.00 | 11.00 | 11.00 |
| Counter spindle motor torque | Nm | 8.00 | 12.00 | 15.00 |
| Main spindle Z stroke | mm | 50 | 75 | 75 |
| Counter spindle Z stroke | mm | 150 | 150 | 150 |
| Number of linear axes |  | 14 | 18 | 14 |
| Number of Y axis |  | 1 (option) | 3 / 6 (option) | 3 (option) |
| Number of rotating axes (C Axis) |  | $6+1$ (option) | $8+1$ | $8+1$ |
| Number of cross slides in main operation |  | $5+1$ (cutting) | $7+1$ (cutting) | $5+1$ (cutting) |
| Max. number of tools |  | 18 | 26 | 20 |
| Max. number of tools for back operation |  | 2 | 5 | 5 |
| Max. number of rotating tools for back operation |  | 1 | 2 | 2 |
| Max. length | mm | 5920 | 9000 | 9000 |
| Max. width | mm | 1440 | 2260 | 2260 |
| Height | mm | 2120 | 2160 | 2160 |
| Weight | kg | 7000 | 15,000 | 14,800 |
| Installed power | kW | 59 | 140 | 140 |
| Numerical control |  | Fanuc | Fanuc | Fanuc |
| Programming system |  | TB-DECO ADV, integrated PC | TB-DECO ADV, integrated PC | TB-DECO ADV, integrated PC |

## Accelerate your productivity

A big sister to the well-received MultiSwiss 6x16, the larger machine is available in two variants:

- MultiSwiss 6x32, very capable thanks to the six spindles and up to five tools in back operation for parts up to 32 mm diameter and a length of 65 mm .
- MultiSwiss $8 \times 26$, same capability in back operation but the machine is equipped with eight spindles and can work on parts up to 26 mm diameter with a maximum length of 65 mm .
The MultiSwiss is easy to set up and delivers exceptional operating economy. Its motorized barrel and independent spindles with asynchronous motors enable production rates never before achieved
with a CNC machine, with the quietest operation yet. Each spindle has its own $Z$ axis, guided by hydrostatic bearings to extend the lifespan of your tools by $30 \%$ to $40 \%$ and ensure flawless finishes.
Its simple programming and ergonomic machining area guarantee perfect accessibility for single-spindle operators. The complete integration of peripherals at the rear of the machine makes it even easier to use. With a vast range of compatible tool holders, the MultiSwiss is available in several configurations without Y axis, enabling you to perform the most complex machining operations in record production times.

